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Standard Purchasing Terms and Conditions

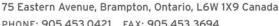
The following Terms and Conditions for all purchase orders made by Designed Precision Castings Inc. ("DP Cast") shall apply as appropriate:

- a) Requirements for approval of product, procedures, processes and equipment,
- b) Requirement for qualification of personnel,
- c) Quality management system requirements,
- d) The identification and revision status of specifications, drawings, process requirements, inspection/verification instructions and other relevant technical data,
- e) Requirements for design, test, inspection, verification (including production process verification), use of statistical techniques for product acceptance, and related instructions for acceptance by the organization, and as applicable critical items including key characteristics,
- Requirements for test specimens (e.g. production method, number, storage conditions) for design approval, inspection/verification, investigation or auditing,
- g) Requirements regarding the need for the supplier to
 - Notify DP Cast of nonconforming product,
 - Obtain DP Cast approval for nonconforming product disposition,
 - Notify the organization of changes in product and/or process, changes of suppliers, changes of manufacturing facility location and, where required, obtain DP Cast approval, and
 - Flow down to the supply chain the applicable requirements including customer requirements,
- h) Record retention for 11 years, and
- i) Right of access by DP Cast, our customer and regulatory authorities to the applicable areal of all facilities, at any level of the supply chain, involved in the order and to all applicable records.

The supplier shall ensure the adequacy of specified purchase requirements prior to their communication to their suppliers.











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